

Certificate

TN/ISO3834/4980/23

Report No. / Manufacturer No. / Validity remark: 8121755010 / 4980 / 27.10.2023 - 30.09.2026

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer
Stühff Maschinen- und Anlagenbau GmbH
Mercatorstraße 53
21502 Geesthacht
Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2
Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Andreas Fischer

Hamburg, 27.10.2023

TUVNORD

Digitally signed by
Schneider Viktor

Accredited Certification Body



TÜV NORD Systems GmbH & Co. KG
Große Bahnstraße 31, 22525 Hamburg, Germany
tuev-nord.de | certifications@tuev-nord.de

Scope of the Certificate

TN/ISO3834/4980/23

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Manufacturing Site(s):

Mercatorstraße 53, 21502 Geesthacht / Germany

Product(s) of the Manufacturer:

In the following depending on possibly further required certifications:
Pressure vessels, pressure vessel parts and pipings

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

AD 2000 - HP0
DIN EN ISO 9606-1, -3 and -5
DIN EN ISO 5817
DIN EN ISO 15614-1 and -6

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized, for 1.1, 1.2 with $R_{eH} \leq 355$, 8.1, 34
141 TIG Tungsten inert gas welding, manual, for 1.1, 1.2 with $R_{eH} \leq 355$, 8.1, 51.1, 10.2, 34

Responsible Welding Supervisor(s)

Stühff, Holger / EWE / responsible welding coordinator / C
Stühff, Thorbjörn / IWE / deputy welding coordinator / C

* the degree of knowledge must be in accordance with ISO 14731 B, S or C. Please note the reference to DIN EN ISO 14731:2019-07, among others, chap. 5.1 para. 4; in the absence of proof of qualification (i.e. without reference to IWE, IWT or IWS), the manufacturer has responsibly determined the level of knowledge.